

# VMG Lignum Board | Floor T&G

## GENERAL

These guidelines are for the installation of *VMG Lignum Board | Floor T&G*.

There are three types of *VMG Lignum Board | Floor*:

- has tongue and groove on four sides *VMG Lignum Board | Floor T&G4*.
- has tongue and groove on two sides *VMG Lignum Board | Floor T&G2*.
- has straight edges *VMG Lignum Board | Floor Regular*.

Marking on plate should be always on bottom side of plate.

*VMG Lignum Board | Floor* contains 5-8 % moisture on delivery from factory. During assembling of plates, materials cannot get direct water (rain) and temperature should be +10°C at least.

The panels will move slightly in response to variations in air humidity.

## AREAS OF USE

*VMG Lignum Board | Floor* can be use as a floor (Service class 1&2).

## TRANSPORT, STORAGE, HANDLING

*VMG Lignum Board | Floor* must be protected from moisture during transport and storage. Panels must never be laid directly on the ground.

*VMG Lignum Board | Floor* should be stacked horizontally on wooden battens (100 x 80 mm). Wooden battens should be of the same dimensions and spaced no further than 700 mm apart. At the edges, *VMG Lignum Board | Floor* should not project from the last wooden battens by more than 150 mm. Wooden battens should be vertically aligned to avoid damage (Fig. 1).

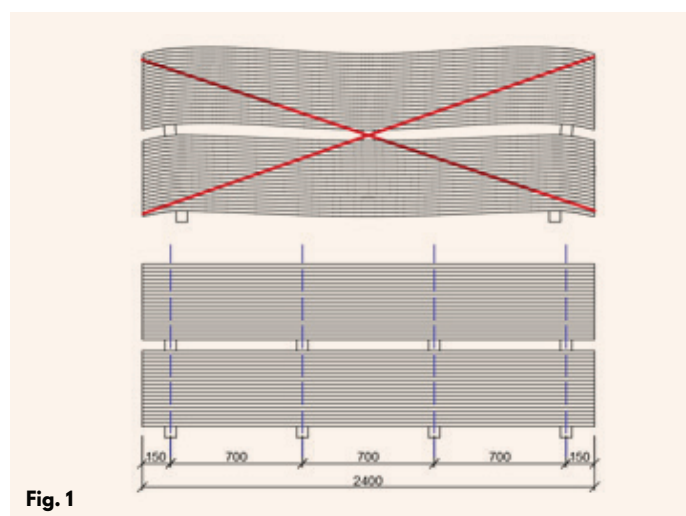


Fig. 1

The corners of the plates are protected at the factory.

## PLEASE HANDLE WITH CARE!

*VMG Lignum Board | Floor* should be carried by hand in a vertical position, not horizontal, in order to avoid breaking (Fig. 2).

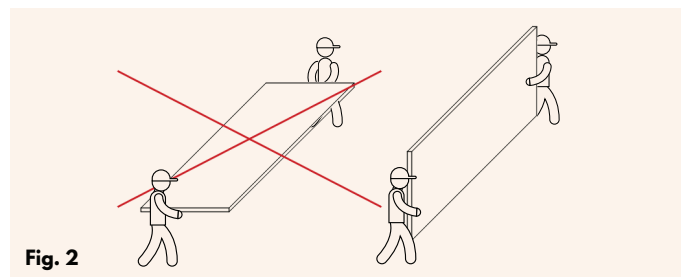


Fig. 2

Storage rooms must be protected from the direct sun and rain (Fig. 3). Open shelters are not considered dry.

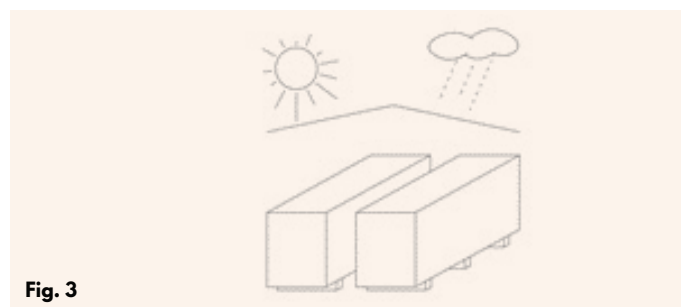


Fig. 3

# VMG Lignum Board | Floor T&G

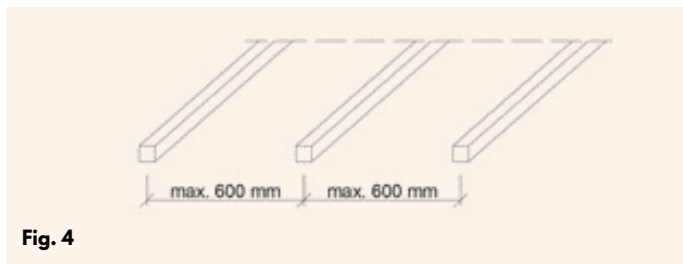
## BEARING STRUCTURES

VMG Lignum Board | Floor can be placed on:

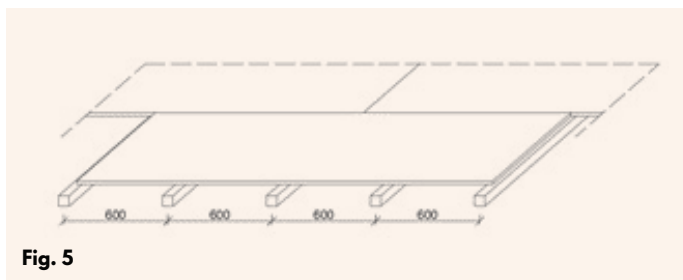
- wooden beams.
- metal beams.

## INSTALLATION ON BEAMS

The moisture content of the wood beams cannot exceed 18 %. The bearing structure should be leveled. A vapour barrier can be placed between the bearing structure and VMG Lignum Board | Floor. The beams must be installed with exact centre-to-centre spacing, max c/c 600 mm (Fig. 4).

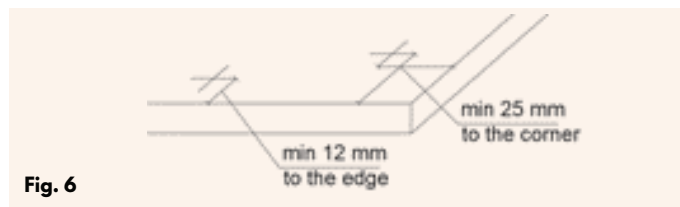


VMG Lignum Board | Floor should always be perpendicular to the direction of the beams (Fig. 5). All short panel edges must be supported. VMG Lignum Board | Floor must span at least 600 mm gaps, and connection must always be formed on the centre-line of a beam.

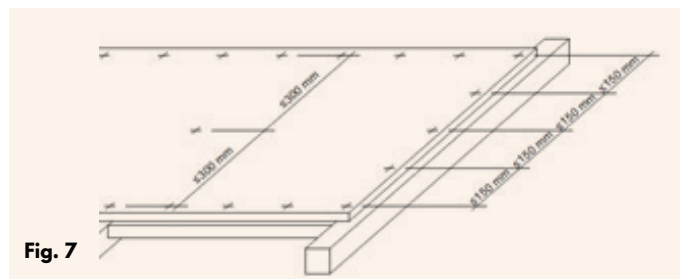


VMG Lignum Board | Floor are nailed or screwed. In service class 1, galvanize steel or stainless steel and in service class 2 - hot galvanized steel or stainless steel fasteners must be used. The minimum length of fasteners must be at least 50 mm or twice the thickness of the panel, whichever is the longest. For nails, the minimum diameter is 0.16 times the thickness of the panel; and 0.2 times the thickness of the the panel for screws. Minimal nails 3.0/50 mm, screws 3.6/50 mm.

The distance to the edge must be at least 12 mm, and to the corner - at least 25 mm (Fig. 6).

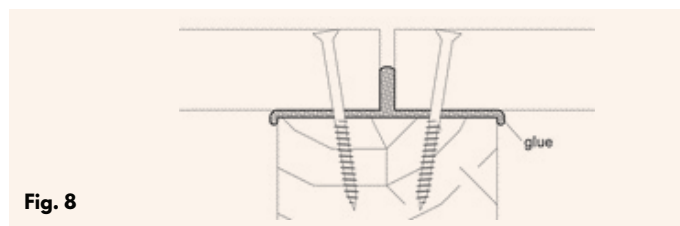


The spacing between fasteners is not more than 150 mm at the ends of the panel and not more than 300 mm on intermediate supports (Fig. 7).

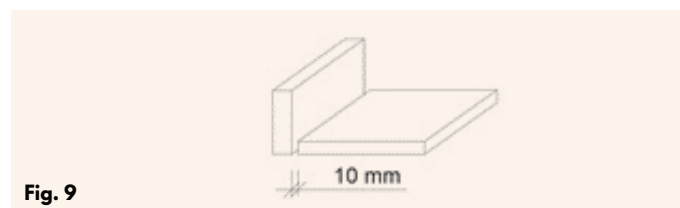


To prevent the floor from cracking, the VMG Lignum Board | Floor T&G profiles must be fully glued (Fig. 8). The panels must be driven so tightly that adhesive emerges from the beam. Remove excess adhesive. Gluing the panels on the support beam contributes significantly to improving the overall resistance to vibrations of whole flooring. Recommendations for glues:

- in dry conditions, minimum PVAc, type D3.
- in wet conditions PVAc, type D4.



Against fixed structures, there must be a clearance of min 10 mm (Fig. 9). Large floor surfaces over 10 m long must be broken up into fields with expansion gaps between them.



Before laying the top floor, it must be checked that the subfloor has good contact with the joists and does not creak. If it does, consider inserting more screws. VMG Lignum Board | Floor damp content may not exceed 10% when the top floor is laid.